



IJ800 Series Owner's Manual Side x Side Shotgun



IMPORTANT: Before operating this shotgun, read and follow the instructions of this manual in its entirety.

WARNING: The use of hand-loaded or re-loaded ammunition is strictly prohibited, and will void your warranty if used with this shotgun.

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NOTICE

This shotgun should not be sold, transferred, or given to any one prohibited by law to possess a firearm. Contact your local Bureau of Alcohol, Tobacco, Firearms and Explosives (BATFE) and your local law enforcement agency for information relating to the lawful sale and/or transfer of firearms

This owner's manual should always be kept with this shotgun, even if transferred to another party. If you misplace or lose this manual, contact Iver Johnson Arms directly for a replacement.

After any cleaning or disassembly of the shotgun, always re-check to make sure the shotgun functions properly before firing live ammunition.

Any mechanical alterations or modifications to the shotgun can lead to injury and/or death and will void the manufacturer warranty.

The use of reloaded ammunition can lead to injury and/or death and will also void the manufacturer warranty.

We specifically disclaim responsibility for any damage, injury or death occurring in connection with or as the result of the use of the shotgun with faulty, non-standard, remanufactured, hand loaded or reloaded ammunition for which the shotgun was originally chambered.

IJ800 Specs

****Caliber: 12ga****

Chamber: Accepts up to 3" shells

Capacity: 2 shotshells

Long Barrel: 28" smooth bore

Short Barrel: 20" smooth bore

Long barrel overall length: 45.4 inches

Short barrel overall length: 37.4 inches

Long barrel weight: 7lbs. 8oz.


Short barrel weight: 6lbs. 15oz.

New model variants may be available in different calibers, barrel lengths, and/or finishes. See website for updates.

For the safety of yourself and others, read this owner's manual in its entirety before handling your shotgun. If there is any part of this manual that you do not understand, seek professional instruction from a licensed gun dealer, or call us at 321-636-3377.

Always keep this manual with this shotgun. If you give or sell this shotgun to another person, make sure this manual goes with the shotgun, along with the lock enclosed with your shotgun.

All Iver Johnson firearms come with a gun lock when shipped from the factory. Make sure this shotgun is unloaded and locked any time it is stored or not in use. Instructions on how to use the lock correctly are enclosed with the lock.

 **Never use any type of reloaded ammunition with this shotgun. The use of reloaded or hand-loaded ammunition is dangerous and will void the warranty. We specifically disclaim responsibility for any damage, injury or death occurring in connection with or as the result of the use of the shotgun with faulty, non-standard,**

remanufactured, hand loaded, or reloaded ammunition for which the shotgun was originally chamber.

LEAD WARNING: The actual firearm does not contain lead, but it does fire ammunition which contains lead or lead compounds known to the State of California to cause cancer, birth defects, reproductive toxicity, and other serious physical injuries. Those who discharge a firearm, stand near someone who discharges a firearm, or clean firearms are hereby warned of the dangers presented by lead and lead compounds and should take protective health measures. Avoid exposure to lead while handling and wash your hands after contact. Proper air ventilation is absolutely necessary when shooting indoors.

Attention

Iver Johnson Arms will not be responsible for injury, death, or damage to property which is due to intentional or accidental discharge of this firearm. Iver Johnson Arms will not be responsible for injury, death, or damage to property due to gun corrosion, gun neglect, use of incorrect ammunition caliber, use of reloaded ammunition, unapproved firearm adjustments, or unapproved part replacements. Federal, and many state, regulations have laws covering storage of firearms and safety measures for keeping them away from children. Check the laws in your state.

Before this shotgun left the factory, it was inspected and tested. Iver Johnson cannot control what happens to this shotgun after it leaves the factory. Please examine this shotgun carefully when purchased to ensure it is unloaded and undamaged.

This manual should always go with this shotgun. If this shotgun is sold, transferred, or given away, this manual should accompany it.

State-By-State Warnings

Certain states require by law that their own specified warning notices in larger-than-normal type be conspicuously included by the manufacturer, distributor, or retail dealer with firearms sold in that state. Iver Johnson Arms, Inc. sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

California:

WARNING - "Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

ADVERTENCIA - "A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel."

Connecticut:

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

Florida:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER

State-By-State Warnings

Florida (con't):

OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.”

Maine:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT, OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

Maryland:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

Massachusetts:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This shotgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventative steps may result in innocent lives

State-By-State Warnings

Massachusetts (con't):

being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN, OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”

New Jersey:

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

New York City:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.”

North Carolina:

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

Texas:

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

State-By-State Warnings

Wisconsin:

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters and requirements.

WARNING

YOU RISK PERSONAL INJURY OR DEATH BY HANDLING THIS FIREARM

Before handling any firearm, make sure you know the safety procedures and most importantly, keep the firearm pointed in a safe direction.

Before handling this shotgun, read, understand and follow the instructions in this manual. Always keep this manual with the shotgun. If you lend, give or sell this shotgun, be sure the manual goes with it. If there is anything you do not understand, seek advice from someone qualified in safe handling of firearms. You must ALWAYS obey the following:

THE TEN COMMANDMENTS OF FIREARM SAFETY

1. Always keep the muzzle pointed in a safe direction, away from any person, animal, dwelling, vehicle, or anything else that could be injured or damaged.
2. Firearms should be unloaded and secured when not actually in use.
3. Do not rely on your firearm's safety.
4. Be sure of your target and what is beyond it.
5. Use only proper ammunition matching the precise gauge of your specified shotgun.
6. If your shotgun fails to fire when the trigger is pulled, handle with care. Keep it pointed in a safe direction until you are able to safely unload it.
7. Always wear ear and eye protection when shooting.

8. Be sure the barrel is clear of obstructions before shooting.
9. Do not alter or modify your firearm, and have it serviced regularly.
10. Learn the mechanical and handling characteristics of your shotgun.
11. Shoot sober!

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Get competent firearms instruction in safe handling before using this shotgun. Please ask your dealer for names of qualified instructors near you. All guns are extremely dangerous if carelessly handled or used. Remember that the firearm user is the primary “safety” and that reliance on any mechanical safety device should never replace safe handling procedures.

This shotgun **WILL FIRE** if a shotshell is in the chamber and the trigger is pulled while the safety is disengaged.

DO NOT LOAD THIS SHOTGUN UNTIL YOU UNDERSTAND HOW IT OPERATES. Keep this shotgun unloaded at all times except when you are ready to fire and are sure of your target.

ALWAYS carry this shotgun in a case or the original box **unloaded.**

NEVER point this shotgun at anything that is not your intended target even if the shotgun is unloaded. When loading, unloading, cleaning or handling, always be sure the muzzle is pointed in a safe direction and always keep your finger off the trigger.

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

NEVER assume any gun is unloaded. Before handling, check to make sure the chamber is empty. See Unloading Instructions on pg 26. Make sure you know that this or any firearm is fully unloaded before displaying or handling it. When handling any firearm, keep your fingers away from the trigger at all times until you intend to fire.

Get instructions from a competent firearms instructor before using this or any firearm. Learn from a professional how to handle, load, unload, operate, fire and care for your gun.

NEVER PLAY with your firearm. It is not a toy and can be a very dangerous weapon that can cause serious personal injury or death.

Always keep the gun pointed in a safe direction. Treat every gun as if it is loaded...all the time. **NEVER** point any firearm (loaded or unloaded) at any person or anything you do not intend to shoot. Always keep your gun unloaded until ready to use and make sure that it is unloaded before cleaning.

Keep your finger **OFF** the trigger until you are actually aiming at the target and ready to shoot. Learn to rest your finger outside of the trigger guard.

Never rely on a gun's "safety" to protect you from unsafe gun handling. A safety is only a mechanical device, not a substitute for using common sense and following gun safety procedures.

Never leave a gun unattended or where it could fall.

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Store guns and ammunition separately, **beyond the reach of children**. Make sure your guns and ammunition are properly secured so untrained individuals and children will be denied access to your guns and ammunition.

Test your gun's operation and safeties only at a shooting range while the firearm is pointed in a safe direction.

Know your target and what is beyond. Ask yourself what your projectile will hit if it misses the target or passes through the intended target. Remember, a fired projectile can travel over a mile (including a ricochet) and is capable of going through walls. Never shoot at hard flat surfaces or water...bullets ricochet.

Guns, alcohol and/or drugs do not mix. Do not take any alcoholic beverages and/or drugs before or during shooting activities.

Never pull a gun toward you by the muzzle. Do not climb a tree, or cross a ditch or fence with a loaded gun.

Always empty guns before entering a house, car, truck, boat, RV, camp, or any other building or mode of transportation.

When receiving a gun, always open the action and check to make sure the chamber is unloaded while keeping your finger off the trigger and out of the trigger guard.

NEVER accept anyone's word that a gun is "unloaded" or "empty". You should immediately open the action and check to make sure it is unloaded, again keeping your finger off the trigger.

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Be careful with **ALL** ammunition. Even “blank” cartridges are deadly at close range due to the muzzle blast. Make sure your ammunition is new and in good clean condition. Do **NOT** oil or grease ammunition as this may damage the shotshell primer. Do **NOT** tamper with or alter the standard factory ammunition.

Keep firearms unloaded when not actually in use. Load the gun only when on the range preparing to fire, and unload it before leaving the range.

Never put your hand over the muzzle of a gun.

ALWAYS WEAR protective shooting glasses and hearing protection when using firearms.

Spectators should be at least 10 feet behind and away from the shooter while the shooter is loading, shooting, and unloading. Spectators should wear eye and ear protection and avoid distracting those shooting their firearms.

Never drop your gun. If you do drop it, unload it and check to ensure the shotgun functions properly before using it again.

Do **NOT** alter or modify your shotgun. Do not try to change your gun’s trigger pull, because it may affect sear engagement and thereby cause accidental firing. Any alterations and/or modifications to your shotgun will void the warranty.

Do **NOT** remove any internal safety or external safety devices on the firearm. Safety mechanisms are designed to help protect you from personal injury or death. Any alterations and/or modifications to your shotgun will void the warranty.

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Properly maintain and keep your shotgun clean. Keep it in a dry place away from other metals and water. If your gun shows sign of corrosion or improper operation, have it serviced by a competent gunsmith.

Keep the muzzle pointed in a safe direction when loading and unloading your gun. Never point the muzzle at anyone.

Never let water, snow, mud, or other material enter the barrel. Always be sure the barrel is free of any obstruction.

Use the correct ammunition for your firearm. Do **NOT** use the wrong size or wrong strength ammunition in your firearm.

Teach children: 1. NOT to touch guns, bullets, cartridges, shells, flares, or any explosive device and **2.** That if they discover such a dangerous item or weapon, they must immediately report its location to their parents, school teacher, or police.

Remember a firearm has the capability of taking your life or the life of someone else. Be careful with your firearm - an accident is almost always the result of not following basic safety rules.

Basic External Parts of IJ800



Important Parts Description

Trigger:

Warning: Do not touch the trigger until you are ready to fire. Pulling the trigger will fire the shotgun.

Warning: Do not alter or modify the trigger or firing mechanism.

Warning: It is recommended that you do not dry fire your shotgun, which means do not pull the trigger with an empty chamber. We recommend using snap caps or dummy rounds. This will cushion the strike of the firing pin. Dry firing your shotgun can damage the firing pin holes and/or the firing pin. You can visit our website to purchase dummy rounds.



Once the shotgun is loaded, one pull of the trigger will fire one chamber. After completely releasing the trigger, a second pull of the trigger will fire the remaining chamber. Order of fire depends on the location of the selector switch (see page 19).

Safety Mechanism: The safety mechanism is located on the top of the receiver, just to the rear of the break open lever. When the tang is pushed to the rear, as you can see in Figure 3 page 18, there is a visible “S” that is engraved in the receiver. If you can see this “S”, the safety is in the “On” position. As shown in figure 4 page 18, when the tang is pushed forward, the “S” is no longer visible, and the safety is in the “Off” position. The shotgun is ready to fire.

Some models come with a red dot as shown in figure 2 page 18. When the red dot is visible, the safety is “Off” and the shotgun is ready to fire, “Red means fire”. When the red dot is not visible as in figure 1 page 18, the safety is in the “On” position.



Figure 1



Figure 2


(or)





Figure 3




Figure 4

 **Warning:** Regardless of the position of the safety, always treat this firearm as if it is loaded and ready to fire by pointing the shotgun in a safe direction at all times, and keeping your finger outside of the trigger guard until ready to fire. Always put the safety in the “On” position when you are storing, handling, loading, or unloading this shotgun.

 **Warning:** Even if this shotgun’s safety is in the “On” position, treat the shotgun as if it is ready to fire, by keeping your finger outside of the trigger guard and always pointing the shotgun in a safe direction.

 **Warning:** Immediately after firing the shotgun, put the safety in the “On” position. The safety should always be in the “On” position, except for when you are ready to fire your shotgun.

 **Warning:** Any time you are moving the safety mechanism, keep your finger off the trigger and outside of the trigger guard.

Selector Switch: This Iver Johnson IJ800 has two barrels and one trigger. The selector switch is part of the safety mechanism, shown in figure 5 page 20. The selector switch should only be moved when the safety is in the “On” position. By sliding the selector switch left or right, this determines which barrel will fire first when pulling the trigger. If the switch is to the left, the left barrel will fire first. A second trigger pull will then fire the right barrel. If the switch is initially moved to the right, the right barrel will fire first, and a second trigger pull will fire the left barrel.



While in the safe position, slide the selector switch left or right to choose which barrel fires first

Figure 5

Break Open Lever: The break open lever is used to open the action. As shown in Figure 6, rotate the top lever to the right. This will allow the action to break open. To break open the action, as you are pushing the top lever to the right, rotate the barrels downward, as far as they will go, as in figure 6, so the shells can clear the receiver when removing.



Push break open lever to the right to open the action

Figure 6

Warning: When opening the action, always keep the barrel pointed in a safe direction, and always have the safety in the “On” position.

Warning: After closing the action, the shotgun is now cocked and ready to fire, and your safety should still be in the “On” position. When opening and closing the action, always keep your finger off of the trigger and outside of the trigger guard.

Extractor: This shotgun comes with an extractor, figure 7, which will pull the shotshells outward a little bit, figure 8, making it easier to pull them out with your fingers when removing the cases. The extractor will not “eject” the cases from the chamber.

Warning: Never fire this shotgun without the extractor installed. The extractor is part of the shell case head support system. Without the extractor installed, the shell case head might rupture and cause serious personal injury.



Figure 7



Figure 8

Choke Tubes: Your IJ800 shotgun comes with internal, removable choke tubes. Each choke tube is marked on the end with a series of notches:

- 1 notch = Full choke
- 2 notches = Improved Modified
- 3 notches = Modified
- 4 notches = Improved Cylinder
- 5 notches = Skeet

A choke wrench is included with your shotgun. Use this wrench to remove and install the choke tubes.

Warning: Never attempt to change, tighten, or adjust your choke tubes in any way while the shotgun is loaded.

To change the choke tubes:

1. Point the shotgun in a safe direction.
2. Put the safety in the "On" position.
3. Open the action and visibly check to ensure there are no shotshells in either chamber. Close the action when empty.
4. Put the choke tube wrench in the top of the choke tube and turn counter-clockwise.
5. Remove the choke tube and thread the desired choke tube into the barrel (careful not to cross thread).
6. Tighten the choke tube with the choke wrench by turning clockwise. Do not over tighten. Just make it snug.
7. Check the choke tubes occasionally to ensure they do not come loose.



Figure 9

Warning: Never fire this shotgun without the choke tubes installed. Doing so will damage the choke threads in the barrel.

Forend Latch: The forend latch is located on the bottom side of the forend, figure 10. Pulling the forend latch, as shown in figure 11, will allow the forend to be removed, as described in the disassembly section, pg. 28.



Figure 10



Figure 11

Operation of Your Shotgun

IMPORTANT!!! Anytime you pick up your shotgun, first always check to make sure the safety is in the “On” position. Then visually ensure there are no rounds in the chamber, before doing anything else.

Shotgun Assembly:

Warning: Always wear eye protection when assembling or disassembling your firearm to prevent injury from compressed springs or other parts that may spring loose.

1. If the forend is attached to the loose barrel, remove the forend by pulling the forend latch outward, figure

11 pg. 23, and then pulling off the forend by pulling the front of the forend first (the side closest to the end of the barrel).

2. Rotate the top lever on the receiver to the right until it clicks and stays in place, as in figure 12.

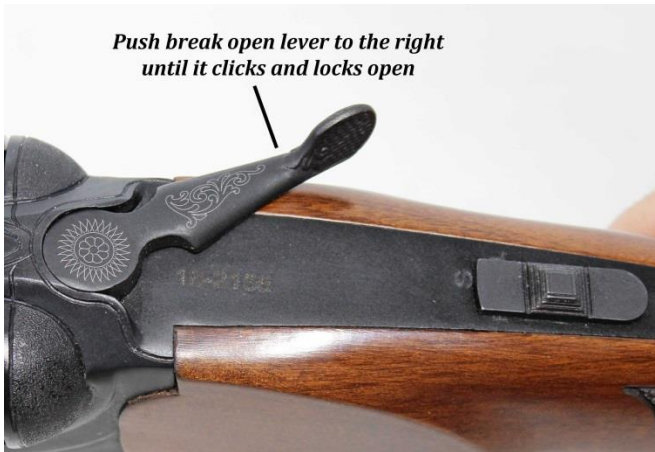


Figure 12

3. Align the circular cuts on the bottom side of the barrel assembly, figure 13, with the pivot post on the front inside of the receiver, figure 14.



Figure 13

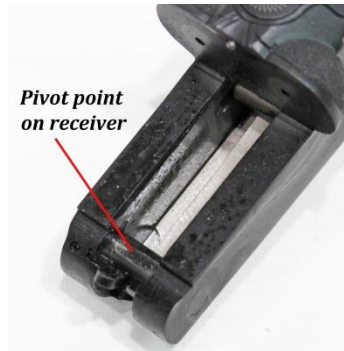


Figure 14



Figure 15



Figure 16

4. Holding the barrel at a downward angle to the receiver, figure 15, slide the circular cuts over the pivot post, and while holding these two areas in contact, rotate the barrel assembly upwards until the action closes and the top lever locks into place, as in figure 16.
5. Place the forend assembly at a slight angle to the barrel, matching the radius of the forend metal to the radius in the front of the receiver, as in figure 17.



Figure 17

6. As the forend rotates towards the barrel, without putting your hand over the forend latch, squeeze the forend to the barrel until it snaps into place (this does not require a great deal of pressure. Maneuver the forend around until it can snap closed). The forend latch will sit flush if the forend is seated correctly against the barrel, as in figure 18.



Figure 18


Loading your Shotgun:

1. **Put the safety in the "On" position.**
2. Point the shotgun in a safe direction.
3. Break open the action as shown in figure 6, page 20.
4. With the action open completely, put one shotshell of the correct caliber in each chamber, as shown in figure 19. Ensure the shells are flush with the extractor.




Figure 19

5. Once the shotshells are loaded, close the action by rotating the barrels upward, until the top lever locks back in to place, as in figure 16 page 25.

 **Warning:** The shotgun is now loaded and ready to fire. Even with the safety in the “On” position, do not put your finger on the trigger until ready to fire, and always point the shotgun in a safe direction.

Firing your Shotgun:

1. Once the action is closed, the internal hammers are cocked and ready to fire. With the shotgun still in the “On” position, select which barrel you would like to fire first, as shown in figure 5 page 20.
2. When you are ready to fire, push the safety to the “Off” position, as in figure 2 or 4 on page 18.

 **Warning:** The shotgun is now in “fire” mode and will fire if you pull the trigger.

3. Squeeze the trigger one time and the first barrel will fire, as designated by the location of the selector switch.
4. Completely release the trigger, and then squeeze the trigger a second time and the second barrel will fire.


Unloading your shotgun:

 **Always completely unload your shotgun after every use, before cleaning and storage.**


1. To unload your shotgun, follow the same instructions whether you have fired both shotshells or not.
2. First, with your shotgun pointed in a safe direction, remove your finger from the trigger and put your shotgun safety into the “On” position.
3. Rotate the break open lever to the right break open the action, as shown in figure 8 page 21.

4. Now you can remove each shotshell with your fingers.

Shotgun Disassembly:

 **Warning:** Before doing any disassembly, visually make certain the shotgun is completely unloaded.

1. Point the shotgun in a safe direction.
2. Put the safety in the “On” position.
3. Open the action of the shotgun by sliding the top lever to the right and rotating the barrel assembly downward. Now visually make certain there are no shotshells loaded in the chambers.
4. Close the action once unloaded.
5. Pull out the forend latch to release the forend from the barrel assembly, as in figure 11 page 23.
6. Pull the front of the forend, the side closest to the end of the barrel, away from the barrel first, and then pull the entire forend from the barrel to remove.

 **Warning:** Before performing step 7, make sure you have a firm grasp of the barrel in one hand and the receiver in the other hand. Once the forend is removed and you turn the break open lever, the barrel can fall from the receiver.

7. Rotate the break open lever to the right to open the action.
8. While holding the break open lever to the right, rotate the barrel assembly downward and remove it from the receiver.
9. To close the break open lever for storage once the barrel assembly is removed, hold the break open lever fully to the right and use a blunt object, or your finger tip, to depress the break open lever detent, figure 20 page 29. This will allow the break open lever to swing back to normal position. Guide the lever with your other hand, so it does not slam towards the center.



Figure 20


Warning: STOP - No further disassembly is required for the maintenance of this shotgun. If further disassembly is needed, call Iver Johnson Arms at 321-636-3377, or visit a certified gunsmith.

Shotgun Maintenance:

Warning: Never clean or lubricate your firearm unless it is completely unloaded.

1. To clean the barrel assembly, remove the barrel assembly from the receiver of the shotgun, page 28.
2. Use the instructions and equipment from a good quality cleaning kit.
3. Attach a tip with a cleaning pad to a cleaning rod.
4. Dip the pad in a gun cleaning solvent.
5. Run the pad through the barrels (do not clean the barrels without the choke tubes installed).
6. Attach the appropriate size bore brush to the cleaning rod.
7. Run the bore brush all the way through the barrel and out, and then pull it back the other direction and out. Do this several times on each barrel.


8. Take off the bore brush and put a tip with a clean patch back on the rod.
9. Run the cleaning patch through the barrel.
10. Do this several times, using a clean patch each time, until the patch comes out of the barrel clean.
11. Remove all dirt and shooting residue, with cleaning solvent, from the extractor and underside of the barrel that sits in the receiver.


 **Warning:** After cleaning the barrels, visually ensure each barrel is free of obstruction. If the barrel is obstructed, call Iver Johnson for instruction.

12. Brush the inside of the receiver with cleaning solvent and then wipe dry.

Oiling your Shotgun:

1. Once you are done cleaning the barrel assembly and the receiver, you need to apply oil to certain parts of the firearm.
2. Apply a light amount of gun oil to the inside of the receiver, and any area in the receiver that has moving parts.
3. Apply a light coating of gun oil to the extractor on the barrel assembly.
4. Wipe down the external metal of the shotgun with a rust preventative. Always make sure the shotgun is unloaded before wiping it down.

 **Warning:** Only use oil specifically made for firearm use. Excessive use of gun oil, or the use of oil not approved for firearms, can adversely affect the function and safe operation of this firearm and its ammunition, resulting in injury or death.

 **Lubrication Warning:** Firing a shotgun with oil, grease or any other material even partially obstructing the bore may

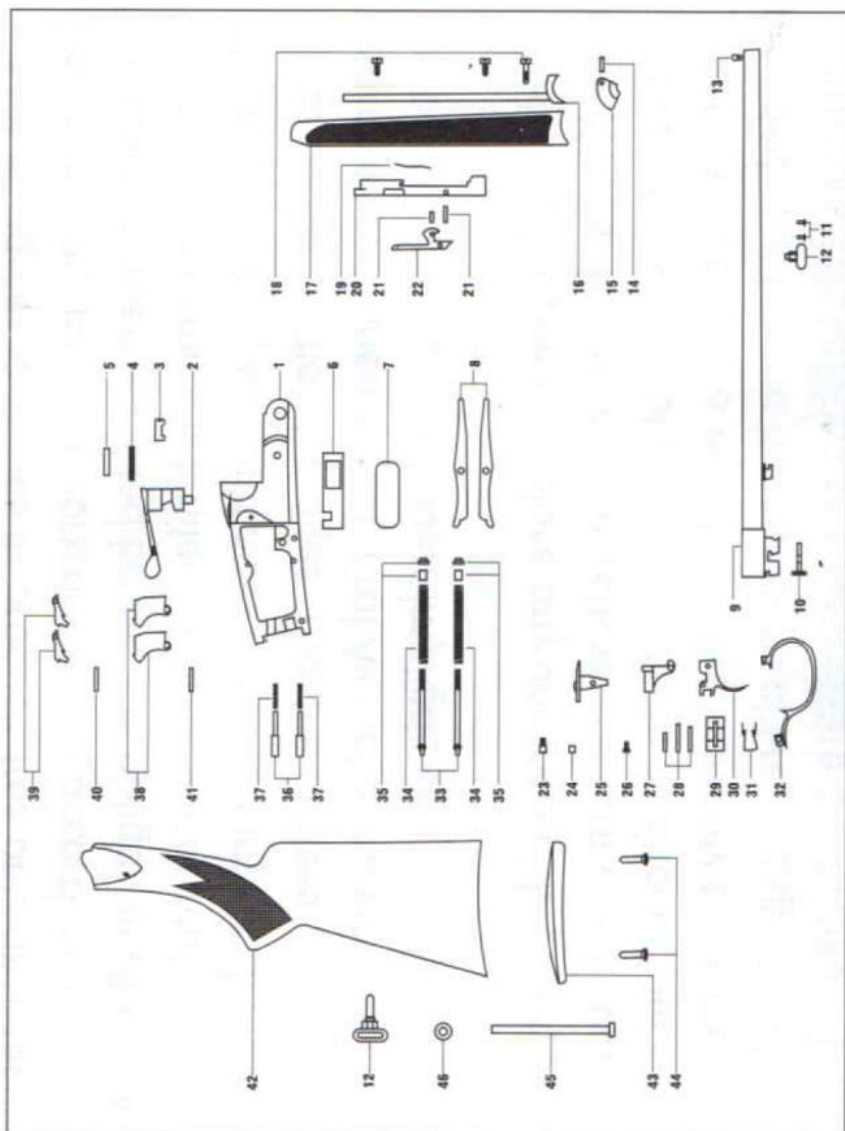
result in damage to the shotgun and personal injury to the shooter and those nearby. Do not spray or apply lubricants directly on ammunition. If the powder charge of a cartridge is affected by the lubricant, they may not fully ignite, yet the energy from the primer and/or powder may still be sufficient to push the projectile or wad into the bore where it may become lodged. Firing a subsequent cartridge into the obstructed bore will damage the shotgun and may cause personal injury to the shooter and those nearby. Use lubricants properly. You are responsible for the proper care and maintenance of your firearm and ammunition.

Note: You should clean your shotgun after every use in order to help prevent corrosion and keep your shotgun functioning correctly. If your shotgun gets wet, clean it as soon as possible. If your shotgun is not being used, you should still clean it at least twice a year, and keep it lubricated with gun oil.



Important: This firearm was manufactured to properly perform with the original parts as designed. It is your duty to make sure any parts you buy are correctly installed and that neither replacements nor originals are altered or changed. Your shotgun has many parts that must relate correctly to other parts for safe and accurate operation. Putting a gun together wrong or with modified parts can result in a damaged gun, or personal injury or death to you or others. Always have a certified gunsmith work on your gun. Firearms safety is your primary concern. **THE GUN OWNER MUST ACCEPT FULL RESPONSIBILITY FOR THE CORRECT REASSEMBLY AND FUNCTIONALITY OF THE FIREARM AFTER ANY DISASSEMBLY OR REPLACEMENT OF PARTS.**

Parts Diagram



Parts List

1	Receiver	16	Forearm Iron	31	Trigger Spring
2	Top Lever	17	Forearm	32	Trigger Guard
3	Top Lever Case	18	Forearm Screw	33	Hammer Spring
4	Top Lever Spring	19	Takedown Latch Spring	34	Hammer Pin
5	Top Lever Pin	20	Takedown Latch Bracket	35	Hammer Pin Screw
6	Locking Block	21	Takedown Latch Pin	36	Firing Pin
7	Receiver Plate	22	Takedown Latch	37	Firing Pin Spring
8	Hammer (left-right)	23	Safety Screw	38	Hammer (left-right)
9	Barrel	24	Safety Screw Pin	39	Hammer Inside (left-right)
10	Extractor	25	Safety	40	Hammer Inside Pin
11	Swivel Pin	26	Selector Switch Screw	41	Hammer Screw Pin
12	Swivel	27	Selector Switch	42	Stock
13	Front Bead	28	Pins	43	Butt Plate
14	Cartridge Push Back	29	Safety Plate	44	Butt Plate Screw
15	Extractor Push Rod	30	Trigger	45	Stock Bolt
				46	Stock Bolt Washer

This parts illustration is a reference for identification purposes only. It is not meant as an aid for disassembly.

Limited Warranty Information

There is a factory registration card included in the box with your firearm. Please fill this out when you purchase your firearm and mail it to us. We will need this card completed in order to help you with possible future warranty work.

For warranty work, please call 321-636-3377 to discuss your repair needs with one of our representatives. If warranty work is approved, you will be given a return address to send back the firearm for repairs. Make sure you include your return address and a contact phone number, along with your sales receipt and a short description of the problem with the shotgun. You will be required to pay for freight to our facility.


This Iver Johnson Arms, Inc. shotgun is warranted only to the original retail customer for one year from date of purchase. It is warranted against defects in material and workmanship. All parts and labor are covered by Iver Johnson Arms at our option. Shipping of the firearm to our repair facility must be paid for by you, the customer. We will pay for return shipping of the firearm to the customer, under this one year limited warranty. Damage caused by failure to perform normal maintenance to the firearm, damage caused by the use of reloaded, high velocity, high pressure, or other non standard ammunition, or any other unauthorized repair, modification, abuse, or alteration to the firearm is NOT covered by this Limited Warranty and the warranty is void. There will be a charge for labor and parts related to repairs which are not covered under this warranty, and shipping to and from our facility will be charged to you, the customer.

The wood on the stock and forend is not covered under this one year limited warranty. The warranty on the wood stock is 60 days and is limited to the original retail customer, extending 60 days from the date of retail purchase and covers only manufacturer and material defects.

Transportation to our repair facilities, government fees, damage caused by failure to perform normal maintenance, sales outside the United States, damage caused by use of high velocity, high pressure, reloaded or other nonstandard ammunition, or by any

unauthorized repair, modification, misuse, abuse or alteration of the shotgun is not covered by this Limited Warranty.

You will need to enclose a copy of your retail purchase sales receipt with your firearm when you ship it to us. This will be required to prove date of purchase and determine if you qualify for warranty work.

 **NOTICE:** It is illegal to ship any firearm with ammunition in the firearm or in the same package. Be sure your firearm, and the package it is in, is empty of all ammunition before shipping.

Manufacturer:
Armed Guns
Alsancak, Izmir, Turkey

Importer:
Iver Johnson Arms, Inc.
PO Box 561294
Rockledge, FL 32956
Phone: 321-636-3377 Fax: 321-632-7745
www.iverjohnsonarms.com

WARNING

Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use, with ammunition stored separately. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

ADVERTENCIA

A los niños les atraen las armas de fuego y los pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente. Le pueden dar una multa o enviarlo a la cárcel.

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